



## TECHNICAL DATA SHEET

### TOUCH-UP SPRAY PAINT (Aerosol)

TDS Number: DIM-TDS-0001

Revision Number: 002

Revision Date: 04-19-2022

Customer:

#### Definition

Custom-made spray paint colors in pure acrylic 1K paint for use on painting and touch-up of any type of vehicles, motorcycles, appliances, furniture's, construction, ship building, pre-painted roofing and aluminum, and many more. We customized colors based on customer's color and quality specifications. CFC's Free

#### PHYSICAL CHARACTERISTICS

<b>Nature:</b>	1K Acrylic paint in aerosol (400mL/250mL)
<b>Color:</b>	Custom-made
<b>Appearance:</b>	Custom-made (Glossy, Matte or flat)
<b>Viscosity:</b>	12.7-12.9 secs (Ford Cup #4)
<b>Density:</b>	0.9 – 1.0 g/ml @ 30 degrees Celsius
<b>Dry film thickness:</b>	50-60 microns (3-4 coats)
<b>Coverage:</b>	1 sq. meter/400 mL

#### SUBSTRATE AND PREPARATION

##### **New Substrates:**

For bare metal such as steel, aluminum and galvanized iron highly recommended to be applied over an etching primer.

For plastics, including glass fiber and carbon reinforced plastics, highly recommended to be applied over plastic primer and primer surfacer.

**Old Loose Paints:** Sand with sandpaper grit number 360 followed by 400 then degrease. This paint can be applied over 1k primer surfacer for best results.

**Touch Up:** For repair of minor scratches and chippings of painted substrate. Sand with 1,000 grit sandpaper and degrease.



## TECHNICAL DATA SHEET

### TOUCH-UP SPRAY PAINT (Aerosol)

TDS Number: DIM-TDS-0001

Revision Number: 002

Revision Date: 04-19-2022

### MIXING RATIO AND APPLICATION METHOD

Application Method	Mixing ratio	Number of coats	Flash-off time
Spray	Ready for use (RFU)	2 mist coat + 1 full coat	3-5 minutes

### DRYING TIMES

Temperature	Dry to touch	Dry to handle	Dry Hard
30 degrees Celsius	15-30 minutes	45 minutes	4hours

\*maximum properties are obtained after drying at room temperature for 15 days

### REMARKS

Observe proper ventilation when applying this product and only apply under ideal temperature

### CLEANING PROCEDURE

and humidity conditions.

Wash painting equipment immediately after use with a washing thinner to avoid damage to the equipment used.

### SAFETY

Follow instructions on the product label. For more information regarding this product, consult its safety data sheet.

DO IT MARKETING CO., PHILIPPINES INC.  
LOT 456, Unit B-6,P-1, Kengian Complex Realty, Narra Road, Brgy. San Antonio  
San Pedro, Laguna, Philippines  
Tel #: +6328685280  
Telefax: +6328685239



## TECHNICAL DATA SHEET

### TOUCH-UP SPRAY PAINT (Aerosol)

TDS Number: DIM-TDS-0001

Revision Number: 002

Revision Date: 04-19-2022

### STORAGE

Store the product in a well ventilated area away from direct exposure to sunlight. Keep temperature between 25 to 35 degrees Celsius.

### SHELF LIFE

In unopened original packing, one year from manufacturing date.

For any technical information contact our Technical Department.

DO IT Marketing declines any responsibility due to an incorrect use of this product.

DO IT MARKETING CO., PHILIPPINES INC.  
LOT 456, Unit B-6,P-1, Kengian Complex Realty, Narra Road, Brgy. San Antonio  
San Pedro, Laguna, Philippines  
Tel #: +6328685280  
Telefax: +6328685239